

**AMENDMENTS TO THE CLAIMS**

**This listing of claims provides status identifiers for claims 11, 17, and 18:**

**LISTING OF CLAIMS:**

11. (currently amended): The method according to ~~any one of claims 6 to 10~~claim 6, wherein any one of a titanium alloy, an aluminum alloy and a magnesium alloy is cast in the casting mold.

17. (new): The method according to claim 15, wherein any one of a titanium alloy, an aluminum alloy and a magnesium alloy is cast in the casting mold.

18. (new): The method according to claim 17, wherein the casting mold is formed by coating the sacrificial pattern with any one of zirconia-based, yttria-based and calcia-based refractories, further coating the sacrificial pattern with any one of silica-based, alumina-based and zircon-based refractories, drying the refractory materials, thermally removing the sacrificial pattern in an autoclave, and calcining the resultant refractory materials at a high temperature.